

**CITY OF COSTA MESA**  
Department of Parks and Community Services

**INTEROFFICE MEMORANDUM**

**TO:** THOMAS R. HATCH, CHIEF EXECUTIVE OFFICER  
**FROM:** TRAVIS M. KARLEN, RECREATION MANAGER  
**DATE:** SEPTEMBER 10, 2015  
**SUBJECT:** PORTABLE BLEACHERS AT COSTA MESA HIGH SCHOOL

In August 2015, the Parks and Community Services Department was assigned to research costs for portable bleachers to be used at Costa Mesa High School as supplemental seating for the new stadium and other City events.

Staff have researched three (3) different companies that carry the fold out bleachers that were specified. The bids are base bids and do not include any added features such as solar charging for lights, automated leveling, additional hand rails, wheel chair space or folding hitches.

Staff were directed to research seating for approximately 1000 people. The product was specified to be portable flatbed trailer fold out bleachers. Copies of the estimates and specifications are attached.

Kay Park Recreation is located in Janesville, IA and offers the bleachers with the following specifications and pricing:

Product Size	# Of Rows	Seating Capacity	# Of Units	Price/Unit	Freight Cost	Total Cost
30' Bleacher	10 Rows	200	3	\$33,792	\$17,100	\$118,476
39' Bleacher	10 Rows	266	3	\$39,129	\$17,100	\$134,487
45' Bleacher	10 Rows	300	3	\$42,647	\$17,100	\$145,041

JGB Sports, LLC is located in Middlesex, NJ and offers the bleachers with the following specifications and pricing:

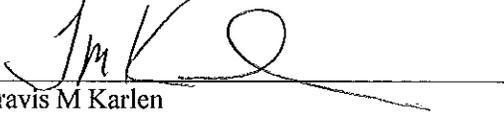
Product Size	# Of Rows	Seating Capacity	# Of Units	Price/Unit	Freight Cost	Total Cost
30' Bleacher	10 Rows	200	3	\$31,426.56	\$17,100	\$111,379.68
39' Bleacher	10 Rows	266	3	\$36,389.97	\$17,100	\$126,269.91
45' Bleacher	10 Rows	300	3	\$40,126.71	\$17,100	\$137,480.13

Granite Industries is located in Archbold, OH and offers a bleacher system that is significantly smaller. This estimate is not comparable to the other two companies.

Product Size	# Of Rows	Seating Capacity	# Of Units	Price/Unit	Freight Cost	Total Cost
25' Bleacher	7 Rows	107	3	\$16,595	\$7,400	\$57,185

Bleachers will be allocated at the Costa Mesa High School Stadium during their primary seasons, however the City may use the bleacher systems for events including the Daily Pilot Cup, club team tournaments, concerts in the park, Lion's Club Fish Fry and the Costa Mesa Community Run.

Staff can also explore renting these units in the off season to other cities or organizations for programs such as the OC Marathon, OC Cattle Drive, Tour de OC and other various events.



Travis M Karlen  
Recreation Manager



# Kay Park Recreation

Making People Places, People Friendly Since 1954

Email Us: sales@kaypark.com or Call Us: (800) 553-2476

1301 Pine Street P.O. Box 477

Janesville, IA 50647

www.kaypark.com

## Sales Quote

Page 1 of 1

Quote ID: 09021502CA

Quote Date: 09/02/2015

Date Printed: 09/02/2015

Prepared By: GRAY, MARILEE

XDIRCT REFERRAL

Quote To: CITY OF COSTA MESA

Ship To: CITY OF COSTA MESA

COSTA MESA, CA

COSTA MESA, CA

Contact: TRAVIS

Phone: 714-754-5052

Fax:

E-Mail: travis.karlen@costamesaca.gov

Carrier: KAY

Payment Terms:

- 24 Hour Call Ahead
- Liftgate
- Residential Delivery

Item	Model and Description (Below)	Color Information (If Applicable)	Unit Price (\$)	Qty	Item Total (\$)
1.	SPBL4010F448AHR 10 ROW 39' SPEEDY BLEACHER W/ FULL FTBDS, V4 RAIL, & 48" AISLE HR		\$39,129.00	3	\$117,387.00

**Total Weight: 34500 Lbs.**

Freight includes operation demo by driver upon delivery. Thank you for the opportunity to quote!  
~Marilee~

**Sub-Total: \$117,387.00**

**Freight: \$17,100.00**

**Total Amount: \$134,487.00**

- Freight charges do not include off loading unless liftgate is checked.
- Freight charges may vary due to fuel surcharges.
- Quote valid for 30 days.
- Site preparation not included.
- Assembly preparation not included.

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Janesville, IA 50647  
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**Sales Quote**

Page 1 of 1

Quote ID: 09021503CA  
Quote Date: 09/02/2015  
Date Printed: 09/02/2015  
Prepared By: GRAY, MARILEE

XDIRECT REFERRAL

Quote To: CITY OF COSTA MESA

Ship To: CITY OF COSTA MESA

COSTA MESA, CA

COSTA MESA, CA

Contact: TRAVIS  
Phone: 714-754-5052  
Fax:  
E-Mail: travis.karlen@costamesaca.gov

Carrier: KAY  
Payment Terms:

- 24 Hour Call Ahead
- Liftgate
- Residential Delivery

Model and Description (Below)	Color Information (If Applicable)	Unit Price (\$)	Qty	Item Total (\$)
PBL3010F448AHR		\$33,792.00	3	\$101,376.00
ROW 30' SPEEDY BLEACHER W/ FULL FTBDS, V4 RAIL, & 48" AISLE HR				

Total Weight: 31800 Lbs.

Includes operation demo by driver upon delivery. Thank you for the opportunity to quote!

<b>Sub-Total:</b>	<b>\$101,376.00</b>
<b>Freight:</b>	<b>\$17,100.00</b>
<b>Total Amount:</b>	<b>\$118,476.00</b>

Freight charges do not include off loading unless liftgate is checked.

Freight charges may vary due to fuel surcharges.

Quote valid for 30 days.

Site preparation not included.

Assembly preparation not included.



# Kay Park Recreation

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 Janesville, IA 50647  
 www.kaypark.com

## Sales Quote

Page 1 of 1

Quote ID: 09021501CA  
 Quote Date: 09/02/2015  
 Date Printed: 09/02/2015  
 Prepared By: GRAY, MARILEE

XDIRECT REFERRAL

Quote To: CITY OF COSTA MESA

Ship To: CITY OF COSTA MESA

COSTA MESA, CA

COSTA MESA, CA

Contact: TRAVIS  
 Phone: 714-754-5052  
 Fax:  
 E-Mail: travis.karlen@costamesaca.gov

Carrier: KAY  
 Payment Terms:  
 24 Hour Call Ahead  
 Liftgate  
 Residential Delivery

Item	Model and Description (Below)	Color Information (If Applicable)	Unit Price (\$)	Qty	Item Total (\$)
1.	SPBL4510F448AHR 10 ROW 45' SPEEDY BLEACHER W/ FULL FTBDS, V4 RAIL, & 48" AISLE HR		\$42,647.00	3	\$127,941.00

**Total Weight: 40800 Lbs.**

Freight includes operation demo by driver upon delivery. Thank you for the opportunity to quote!  
 ~Marilee~

**Sub-Total: \$127,941.00**

**Freight: \$17,100.00**

**Total Amount: \$145,041.00**

- Freight charges do not include off loading unless liftgate is checked.
- Freight charges may vary due to fuel surcharges.
- Quote valid for 30 days.
- Site preparation not included.
- Assembly preparation not included.

## ports, LLC

## Estimate

Barbara Place  
Middlesex, NJ 08846

Date	Estimate #
9/10/2015	3894

Phone #	732-469-3253	Fax #	732-271-0149
E-mail	syip@jgbsports.com	Cell Phone	908-720-9225

Name / Address
----------------

Newport Mesa Unified School District  
City of Costa Mesa  
Cristina Foley  
Costa Mesa, CA 92626

Customer Phone	Customer Fax
Daniel.Baker@costames	

Ship To			
TBD			
Terms	Due Date	Rep	FOB
PO	9/10/2015	SY	

Item	Description	Qty	Cost	Total
BL3010F448AHR	10 Row 30" Speedy Bleacher w/full fbds, V4 Rail, & 48" Aisle HR	3	31,426.56	94,279.68T
ght	Freight, Customer unload, freight may vary due to surcharges. Ship to address change on delivery date will incur additional cost.	1	17,100.00	17,100.00
	Sales Tax - Exempt		0.00%	0.00

Note is effective 30 days from date.

**Total** \$111,379.68

Customer Signature: \_\_\_\_\_

# JGB Sports, LLC

169 Barbara Place  
Middlesex, NJ 08846

## Estimate

Date	Estimate #
9/10/2015	3895

Phone #	732-469-3253	Fax #	732-271-0149
E-mail	syip@jgbsports.com	Cell Phone	908-720-9225
<b>Name / Address</b>			

Newport Mesa Unified School District & City of Costa Mesa Katrina Foley Costa Mesa, CA 92626	
Customer Phone	Customer Fax
Daniel.Baker@costames	

<b>Ship To</b>			
TBD			
Terms	Due Date	Rep	FOB
PO	9/10/2015	SY	

Item	Description	Qty	Cost	Total
JSPBL4010F448AHR	10 ROW 40' Speedy Bleachers w/full fibds, V4 Rail, & 48" Aisle HR	3	36,389.97	109,169.91T
Freight	Freight, Customer unload, freight may vary due to surcharges. Ship to address change on delivery date will incur additional cost.	1	17,100.00	17,100.00
	Sales Tax - Exempt		0.00%	0.00

Quote is effective 30 days from date.

**Total**

\$126,269.91

Customer Signature: \_\_\_\_\_

**JGB Sports, LLC**169 Barbara Place  
Middlesex, NJ 08846**Estimate**

Date	Estimate #
9/10/2015	3896

Phone #	732-469-3253	Fax #	732-271-0149
E-mail	syip@jgbsports.com	Cell Phone	908-720-9225
<b>Name / Address</b>			

Newport Mesa Unified School District & City of Costa Mesa Katrina Foley Costa Mesa, CA 92626	
Customer Phone	Customer Fax
Daniel.Baker@costames	

<b>Ship To</b>			
TBD			
Terms	Due Date	Rep	FOB
PO	9/10/2015	SY	

Item	Description	Qty	Cost	Total
JSPBL4510F448AHR	10 Row 45' Speedy Bleacher w/Full ftbds, V4 Rail, & 48" Aisle HR	3	40,126.71	120,380.13T
Freight	Freight, Customer unload, freight may vary due to surcharges. Ship to address change on delivery date will incur additional cost. Sales Tax - Exempt	1	17,100.00	17,100.00
			0.00%	0.00

Quote is effective 30 days from date.

**Total**

\$137,480.13

Customer Signature: \_\_\_\_\_



**GRANITE INDUSTRIES, INC.**  
 595 E. Luggbill Road  
 Archbold, OH 43502  
 Phone: 1-419-445-4733

E-Mail: sales@graniteind.com  
 Website: www.graniteind.com

**QUOTE**

Number	007494
Date	09/03/2015
Page	1

Ship To: <b>TEMP</b>	CITY OF COSTA MESA COSTA MESA, CA 00000	Ph: 714-754-5052	Bill To: <b>CASH2</b>	Cash Customer - NON OHIO SALES	
Reference #	Expires	Sisp	Terms	Wh	Freight
costa mesa	10/15/15	GRA	CREDIT CARD	01	PRE/ADD
Quoted By: GDS	Quoted To: TRAVIS K				

Item	Description	Ordered	UM	Price	UM	Extension
90882	BLST-FNT107FOLD N TOW BLEACHER 7 ROW X 25' 107 SEATS	3	EA	16595.00	EA	49785.00

Merchandise	Misc	Tax	Freight	Total
49785.00	.00	.00	7400.00	57185.00

We look forward to serving you!

Customer Copy

## SPECIFICATONS

12/2011

## 10 row Speedy Bleacher Mobile Bleacher System

	Seating Capacity	Row Length	Max Height	Static Jack Load Cap.	Unfolded For use		Folded For Towing	
					Width	Length	Width	Length
Model SPBL3010	200	30'	12' 6"	140,000#	19' 4"	31' 6"	102"	35' 1"
Model SPBL4010	266	39'	12' 6"	210,000#	19' 4"	41' 6"	102"	45' 1"
Model SPBL4510	300	45'	12' 6"	210,000#	19' 4"	46' 6"	102"	50' 1"

<b>Frame</b>	Main Frame is two 16" rolled steel "I" beams, (weight 26 lbs. per lineal foot.) All steel parts are hot dip galvanized after fabrication. Folding section is 6061 T6 heavy duty high tensile tempered aluminum.
<b>Width</b>	102" (Which is the current standard width for trailers.)
<b>Row Spacing</b>	<u>24" row spacing</u> is standard in the bleacher industry to provide adequate knee room. (Succeeding generations are growing taller and taller, anything less is not adequate for adults.)
<b>Seat Boards</b>	Nominal 2" x 10" anodized (204 R1) aluminum 6063 T6
<b>Foot Boards</b>	Nominal 2 " x 10" mill finish aluminum 6063 T6 (Better traction than anodized aluminum, especially when wet.)
<b>Risers</b>	See option F4 for risers and double footboards.
<b>Guard Rails</b>	4" spaced vertical steel baluster bars, (Patent No. 404-141) are galvanized after fabrication. Guard rails across the back and down the sides to include the third row seat. Guardrails fold automatically with the seats.
<b>Hitch</b>	2 5/16" ball type standard (pintle type optional) with heavy safety chains and emergency break-away cable and switch. Fully adjustable to match height of hitch on towing vehicle.
<b>Suspension</b>	39' and 45' - 14,000 lb. (tandem 7,000 lb.), 30' - 12,000 lb. (tandem 6,000 lb.) Dexter Torflex shock absorbing rubber torsion cushioned axles (not leaf springs) for smoother, quieter towing and less wear and tear.
<b>Brakes</b>	Electric brakes on all four wheels with emergency break-away cable and switch
<b>Tires</b>	Load range "E", ST235/80-R16 (Heavy-Duty Special Trailer Tires)
<b>Towing Electrical</b>	<u>Meets DOT requirements</u> for stop, clearance, turn signal, license bracket lights. Lighting is the latest LED type to give a very long service life. 12 volt cable connector and safety break-away cable for brakes and is held in place on the tongue with magnets to avoid dragging on the ground.
<b>Leveling Jacks</b>	Leveling and stabilizing jacks are large semi-trailer type, each with 35,000 lbs. capacity. Telescoping tubes are 4-3/8" square steel with a large one foot square steel pad on the bottom. (144 sq. in. ground contact when set.) These are rigidly mounted to the main frame (no swivel jacks) to give extremely high sway-load capacity when loaded with people. (Patent# 6,499,258).  SPBL30 has 4 jacks, each has a 35,000 lbs. capacity, total 140,000 lbs. SPBL40 has 6 jacks, each has a 35,000 lbs. capacity, total 210,000 lbs. SPBL45 has 6 jacks, each has a 35,000 lbs. capacity, total 210,000 lbs.

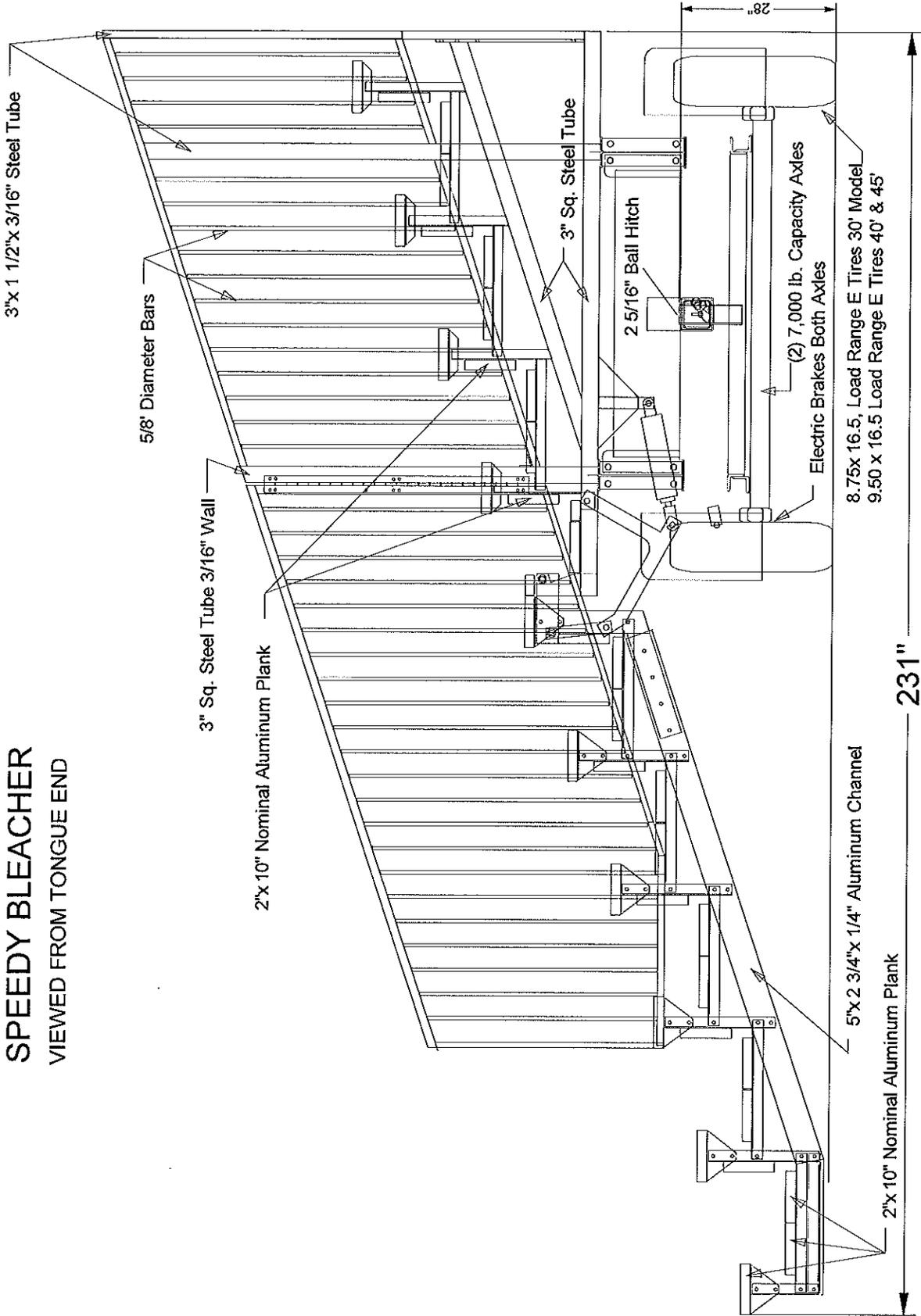
- Jack Operation** Leveling jacks are all operated from a **standing position at the back side of the bleacher.** (No stooping or kneeling to operate numerous small jacks)  
A separate tongue jack is not needed.
- Operation** 40' long push button remote control cord allows operator full view to safely fold or unfold the bleacher
- Power** 12 volt electrically controlled hydraulic operating system allows complete set up in only 7 to 10 minutes. Includes 40 ft. control cord, 12 volt deep cycle battery for 15 to 20 up-down cycles, indicator gauge shows remaining battery power, main circuit on-off switch to protect the system, automatic battery charger and 12 volt DC powered hydraulic pump. All this is housed in a lockable aluminum box.
- Operation Manual** 2 operation manuals are supplied
- Set-Up** **Complete set-up takes 7 to 10 minutes** and no hand or power tools are required.
- On-Site Training** A factory representative will give a full demonstration at time of delivery.
- Weight**
- |        | <u>Base Unit</u> |                         |
|--------|------------------|-------------------------|
| SPBL30 | 7950 lbs.        | (without added options) |
| SPBL40 | 9,400 lbs.       | "                       |
| SPBL45 | 10,950 lbs.      | "                       |
- MCO** A "Manufacturers Certificate of Origin" is provided with each unit
- Engineering** Speedy Bleachers are designed to meet the new IBC 2009 Code if F4, 48AHR options are ordered. **\*Note:** 30' units require one (1) aisle, 39' and 45' units require two (2) aisle to meet IBC requirements.
- Options**
- F4,** this option meets the "4" opening rule" in recent codes by using full double width footboards and riser boards underneath the seats to close that opening to less than four inches.
- 48AHR,** option adds a 48" center aisle w/handrail.
- GN,** Goose Neck hitch, this option replaces the telescoping ball/pintle hitch tongue with a folding goose neck system. This makes towing for long distances or with smaller vehicles easier. It also allows for better maneuvering to place the bleachers. Once the bleacher is placed you pull one pin and fold the goose neck arms up to the front on the bleacher to get them out of the way of spectators.

Both options are needed to comply with IBC 2009 Code. Code requirements and their interpretation, application and variances are determined by local authorities. Applicable codes can vary by local jurisdiction. Speedy Bleacher Corp., Kay Park-Rec Corp., nor any of its' representatives have authority to interpret or apply codes. The owner is responsible for compliance with applicable codes.

**SPEEDY BLEACHER CORP.**  
**KAY PARK-RECREATION CORP. – JANESVILLE, IA 50647**  
**1-800-553-2476 www.kaypark.com**

# SPEEDY BLEACHER

VIEWED FROM TONGUE END



File: Speedy Bleacher/Speedy Assembled/Speedy 10 Row side view from tongue end  
Drwg. Date: 11/18/04 CKB

Kay Park Rec Corp.  
1301 Pine St.  
Janesville, IA 50647  
1-800-553-2476